



american coating technologies
www.amcoating.com

AM 250 Acid/Chemical Resistant Mortar Patch Kit/Resurfacer

Product Description

AM 250 is a three component 100% solids epoxy mortar designed for applications where splash and spills of acids and chemicals occur.

Recommended For

Although AM250 is suitable for most immersion applications, immersion for some chemicals will not be suitable.

Solids By Weight:

100%

Heat Deflection Temp.:

112.5 degrees F @ ASTM D648

Primer:

None required

Volatile Organic Content:

Zero pounds per gallon

Weathering:

Good (chalks)

Topcoat:

None required

Colors Available:

Natural (un-pigmented)

Viscosity:

Part A= 6,300-9,800 cps, Part B= 50-200 cps

Recommended Film Thickness:

1/8" to 1/4"

Dot Classification:

Part A "not regulated", Part B "not regulated", Part C "not regulated"

Coverage Per Unit:

21.06 sq. ft. @ 1/4" and 42.1 sq. ft. @ 1/8"

Cure Schedule: (70° F)

Pot life (.45 cu. ft. mix)	40-60 minutes
Recoat or topcoat	8-12 hours
Light foot traffic	12-24 minutes
Full cure (heavy traffic)	2-7 days

Limitations:

Clarity of color may be affected by environmental conditions such as high humidity or low temperatures during cure or chemical exposure. If humidity is high, a white haziness may develop on the surface.

Colors may vary from batch to batch due to variations in the silica filler.

Substrate temperature must be 5°F above dew point.

Product is not UV color stable and exposure to lighting such as sodium vapor lights may cause discolorations.

For chemical exposure areas, we recommend a top coat with the liquid portion of the kit to prevent chemical migration.

All new concrete must be cured for at least 30 days prior to application.

A test patch is recommended in chemical exposure areas to determine suitability of the product.

Test data based on neat resin.

Physical properties are typical values and not specifications.

Packaging

1/4 unit
Unit

Cubic Feet

.11 (approx.)
.44 (approx.)

*UNIT= 6.65# part A, 3.7# part B, 52# aggregate. A bulk is approximately 5 units (all weights approximate)

Application Temperature:

55-90 degrees F

Mix Ratio:

*UNIT= .67 gallons part A to .43 gallons part B plus 52# aggregate. (weights and volumes approximate)

Chemical Resistance:

Reagent	Rating
Xylene	D
1,1,1 trichloroethane	D
MEK	C
Methanol	C
Ethyl alcohol	C
Skydrol	C
10% sodium hydroxide	E
50% sodium hydroxide	E
10% sulfuric acid	E
70% sulfuric acid	C
10% HC1 (aq)	D
5% acetic acid	D

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

Shelf Life:

2 years in unopened containers

Flexural Strength:

11,470 psi @ ASTM D790

Compressive Strength:

9,970 psi @ ASTM D695

Tensile Strength:

6,945 psi @ ASTM D638

Ultimate Elongation:

4.1%

Impact Resistance:

Excellent

Abrasion Resistance:

Excellent

See reverse side for application instructions.

See reverse side for limitations of our liability and warranty.

AM 250 Instructions:

1) PRODUCT STORAGE: Store product in an area as to bring the material to normal room temperature before using. Continuous storage should be above 55 degrees F to prevent product crystallization.

2) SURFACE PREPARATION: All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. We recommend that an aggressive shot blast be performed prior to the application of this product. A less adequate method would be acid etching, but the etch should properly profile the substrate. All edges and around columns or beams should be mechanically scarified. All termination points should not be feather edged, but should be saw cut with the termination ending at the sawcut. All large cracks should be V cut and filled with an appropriate crack filler. All expansion joints should be filled with an appropriate joint filler. When overlaying an expansion joint, a single saw cut through the epoxy overlay will prevent random fracturing. A test should be made to determine that the concrete is dry; this can be done by placing 4'x4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. The plastic sheet testing is also a good method to determine if any hydrostatic pressure problems exist that may later cause disbonding.

3) PRIMER: No primer is necessary. This material is self-priming. However, any suitable primer can be used.

4) PRODUCT MIXING: It is important that the liquids be mixed together first. Mix the liquids in an oversized container thoroughly and until streak free. After the liquids are thoroughly mixed, add in the aggregate. Mix in the aggregate with slow speed mixing equipment such as a jiffy mixed or rotating bucket/stationary mixing blade assembly. It is equally important that enough time is spent mixing in the aggregate to insure that the aggregate is thoroughly wetted out. No induction time is necessary. Improper mixing may result in product failure.

5) PRODUCT APPLICATION: Apply the mixed material at 1/8 to 1/4 inch thickness. Apply the material with a hand trowel or other suitable application equipment. Do not over-trowel the material as this may cause isolated blisters to form. Maintain temperatures within the recommended ranges during the application and curing process.

6) RECOAT OR TOPCOATING: No recoating or topcoating is necessary. However, if you opt to topcoat the applied mortar, allow it to cure before topcoating. Contact your sales representative for suitable topcoat selections.

7) CLEANUP: Use xylol

8) FLOOR CLEANING: Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

9) RESTRICTIONS: Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Listed physical properties are typical and should not be construed as specifications.

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